



ARI-Armaturen Albert Richter GmbH & Co. KG • 33758 Schloß Holte-Stukenbrock

Scholzen GmbH
Hardtweg 5
71686 Remseck

Date : 2026-01-20
Reference : 26/01726
Manufacturer's
Reference : 100761650 Pos. : 110
Purchase
Order Number : 353.2121
Commission :

Inspection Certificate DIN EN 10204-3.1 No.: 26/01726- 1 Page : 1

Quantity	Type of valve	Type number
1	ARI-STOBU Stop valve - straight through with butt weld ends and gland seal 1.0460 DN 25 Data sheet:006003-2.pdf Operating instruction:0040102002-2.pdf Material : 1.0460 Nominal pressure : PN160 Plug design : Flat plug Funct. test certification : EN10204 3.1 Material certificate : EN 10204 3.1 . Einspritzung <u>Label</u> 1 x 5.12 Test number : 26/01726 Serial Number : 100971193-071-16	100971193-480050025G1

Manufacturer's works

ARI-Armaturen, Albert Richter GmbH & Co. KG, Mergelheide 56-60, 33758 Schloß Holte-Stukenbrock, GERMANY

Originator of the document : Quality Assurance Department

Material

We hereby confirm that the delivered products / articles were manufactured from the following materials.

The chemical composition of the materials is according to DIN / EN.

The results of the testings carried out are kept in our records.

Hexagon nut : 21CrMoV 5-7, 1.7709
: C35E, 1.1181
Bonnet : P250 GH, 1.0460
Straight through body : P250 GH, 1.0460
Plug : X20Cr13+QT, 1.4021+QT

Material (Continuation)

Stud : 21CrMoV 5-7, 1.7709

Tests

The following inspections were carried out on each product / article. No faults found.

Inspection request DIN EN 12266 -1/-2
Customer specification

Visual and functional tests

- Examination of order specification
- Examination of type + equipment
- Examination of marks
- Inspection of dimensions
- Inspection of surface
- Test of operation
- Visual test
- Correctness of the material-certifications
- Functional Test

Tests of stability and leakage

- Shell strength test using water 1,5 x PN
- Shell tightness test using water 1,5 x PN
- Seat tightness test for valves 6 bar leakage rate A

We hereby certify that the products / articles delivered under above mentioned order confirmation are in accordance with the purchase order.

Inspector : Yildiray Karapisto, Head of Quality Inspection



i.A. Karapisto