



ARI-Armaturen Albert Richter GmbH & Co. KG • 33758 Schloß Holte-Stukenbrock

Scholzen GmbH  
Hardtweg 5  
71686 Remseck

Date : 2026-01-20  
Reference : 26/01725  
Manufacturer's Reference : 100761650 Pos. : 30  
Purchase  
Order Number : 353.2121  
Commission :

Inspection Certificate      DIN EN 10204-3.1      No.:      26/01725-      1      Page :      1

Quantity	Type of valve	Type number
1	ARI-STOBU Stop valve - straight through with butt weld ends and gland seal 1.0460 DN 50 Data sheet:006003-2.pdf Operating instruction:0040102002-2.pdf Material : 1.0460 Nominal pressure : PN160 Plug design : Flat plug Funct. test certification : EN10204 3.1 Material certificate : EN 10204 3.1 . Dampfkühlstrecke <u>Label</u> 1 x 2.01 Test number : 26/01725 Serial Number : 100971181-070-16	100971181-480050050G1

#### Manufacturer's works

ARI-Armaturen, Albert Richter GmbH & Co. KG, Mergelheide 56-60, 33758 Schloß Holte-Stukenbrock, GERMANY

Originator of the document : Quality Assurance Department

#### Material

We hereby confirm that the delivered products / articles were manufactured from the following materials.

The chemical composition of the materials is according to DIN / EN.

The results of the testings carried out are kept in our records.

Hexagon nut : 21CrMoV 5-7, 1.7709  
: C35E, 1.1181  
Bonnet : P250 GH, 1.0460  
Straight through body : P250 GH, 1.0460  
Plug : X20Cr13+QT, 1.4021+QT

Material (Continuation)

**Stud** : 21CrMoV 5-7, 1.7709

**Tests**

The following inspections were carried out on each product / article. No faults found.

Inspection request      DIN EN 12266 -1/-2  
Customer specification

**Visual and functional tests**

Examination of order specification  
Examination of type + equipment  
Examination of marks  
Inspection of dimensions  
Inspection of surface  
Test of operation  
Visual test  
Correctness of the material-certifications  
Functional Test

**Tests of stability and leakage**

Shell strength test using water      1,5 x PN  
Shell tightness test using water      1,5 x PN  
Seat tightness test for valves      6 bar leakage rate A

We hereby certify that the products / articles delivered under above mentioned order confirmation are in accordance with the purchase order.

Inspector : Yildiray Karapinto, Head of Quality Inspection



*i.A. Karapinto*